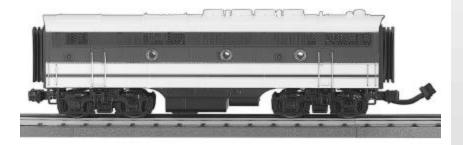
MTH NON-POWERED F-3 B UNIT OPERATING INSTRUCTIONS



Thank you for purchasing the MTH Electric trains production of the General Motors' F-3B diesel engine. The engine's durable ABS body and Die-cast Trucks are sized for operation on track diameters as small as O-31. The engine makes a perfect compliment to any MTH powered Premier Cab or Booster combination. The F-3B's non-operating couplers are compatible with most 3-rail locomotives and rolling stock.

The B Unit is prewired to be operated with a Proto-Coupler TM equipped powered engine.

OIL & LUBRICATION INSTRUCTIONS

In order for the engine to perform correctly and quietly, it is important that the chassis be lubricated before operation. Lubrication should include all truck block bushings and pickup rollers to prevent them from squeaking. Use light household oil and follow the lubrication points marked "L" in Fig. 1 below.

Periodically, check the locomotive wheels and for dirt buildup as this can significantly affect the engine's ability to perform properly. Dirty track and dirty wheels can cause both poor electrical contact as well as poor traction, especially on elevated track sections.

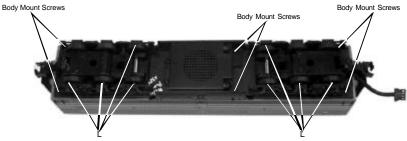


Figure 1: Lubricating The Chassis

PROTO COUPLER WIRE CONNECTION

If you are operating yout F-3 B with the MTH F-3 AA set see figure 2 for connecting the Proto-Coupler wire harness. If you are operating your F-3 with a non Proto-Sound® engine, you might want to remove the shell as shown in figure 1 and plave the Proto-Coupler wire harness into the shell so that the wire will not cause any operational problems.

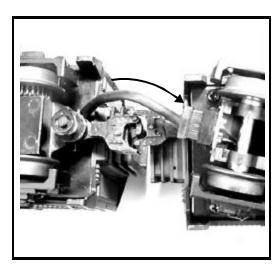


Figure 2: connecting the Proto-Coupler extension

Non-Powered F-3 B Unit

Parts

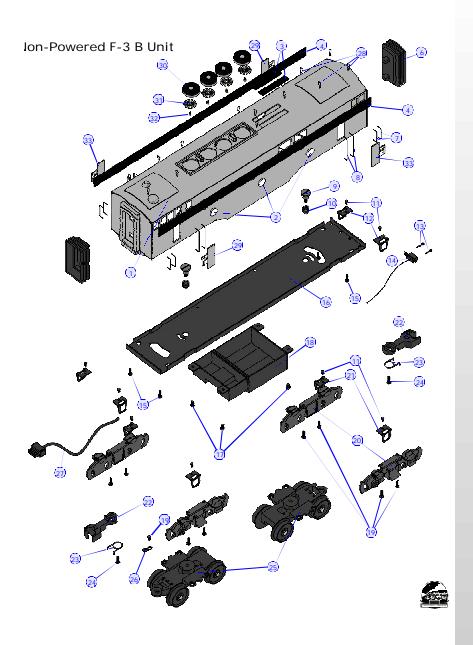
Name and Number FC-2100303 Shell (Southern Pacific)(# 8081) FC-2100304 Shell (Reading) Shell (Southern) FC-2100305 Shell (NYC)(# 3600) FC-2100306 1.) FC-2100307 1.) Shell (Great Northern)(# 352B) Shell (Santa Fe) FC-2100308 Shell (PRR) FC-2100309 2.) Lens (portal) FA-0000001 3.) Vent (top)(black) FC-2100161 3.) Vent (top)(white) FC-2100310 3.) Vent (top)(dark gray) FC-2100311 Vent (top)(green) FC-2100312 3.) Vent (top)(blue) FC-2100313 Vent (top)(green)(PRR) 3.) FC-2100314 Vent (red) FC-2100202 Vent (black) Vent (green)(Southern) FC-2100315 4.) Vent (dark gray) FC-2100316 FC-2100203 4.) Vent (green)(GN) Vent (yellow)(Santa Fe) FC-2100317 FC-2100318 Vent (green) 6.) Diaphram FI-0000017 Handrail (18.5mm long) FC-2100104 (nickel) Handrail (18.5mm long) FC-2100193 (yellow) 8.) Handrail (31.5mm long) FC-2100105 (nickel) 8.) Handrail (31.5mm long) FC-2100194 (yellow) Bolt (8/32X15.0mm) IA-0000088 (w/ 6.0X8.0mm shoulder)(slotted head) 10.) Spring IF-0000026 (8.0X12.0mm)(w/0.7mm thick wire) 11.) Screw IA-0000023 (M2.5X4.0mm)(roundhead) 12.) Ladder (chassis)(black) FC-2100107 13.) Screw IA-000034 (M2X5.0mm)(fillisterhead) 14.) PCB board BB-0000015 (145.0mm long w/ 4 pin male black plug) IA-0000107 (M3X18.0mm)(washer head)(self-drilling) 16.) Chassis DH-2100012 17.) Screw IA-0000016 (M3X6.0mm)(roundhead) 18.) Fuel tank (black) FC-2100131 19.) Screw IA-0000016 (M3X6.0mm)(roundhead) 20.) Truck side (black) DB-2050002 21.) Ladder (truck side)(black) FC-2100109 22.) Coupler (non-operating) DD-4000008 (34.5mm long)(screw base) 23.) Spring (centering spring) IF-0000027 IA-0000108 24.) Screw (M2.5X6.0mm)(washer head)

Parts

Nam	e and Number	Part#
25.)	Truck block (non-operating)	DA-2000006
	(2 axle)(truck side screws mount from	n bottom)
26.)	Wire strap	IH-0000012
27.)	Wire harness	BC-0000013
,	(200.0mm long wires w/ 4 pin female	e white plug)
28)	Lift ring (black)	FC-2100189
	Lift ring (white)	FC-2100319
	Lift ring (dark gray)	FC-2100317
	Lift ring (green)(GN)	FC-2100320
	Lift ring (blue)	FC-2100321
	Lift ring (green)(PRR)	FC-2100322 FC-2100323
29.)	Door (S.P.)	FC-2100195
٠. ١	(complete w/ all hardware)(right real	
29.)	Door (Reading)	FC-2100196
	(complete w/ all hardware)(right rea	
29.)		FC-2100324
	(complete w/ all hardware)(right rea	
29.)		FC-2100325
	(complete w/ all hardware)(right rea	
29.)	Door (Great Northern)	FC-2100326
	(complete w/ all hardware)(right real	r/left front)
29.)	Door (Santa Fe)	FC-2100327
	(complete w/ all hardware)(right real	r/left front)
29.)	Door (PRR)	FC-2100328
,	(complete w/ all hardware)(right real	r/left front)
30.)	Fan shroud (black)	FC-2100169
30.)	Fan shroud (white)	FC-2100329
30.)	Fan shroud (dark gray)	FC-2100330
	Fan shroud (green)(GN)	FC-2100331
	Fan shroud (blue)	FC-2100332
	Fan shroud (green)(PRR)	FC-2100333
,	Fan	FC-2100171
	Pin (for fan)	FC-2100171
	Door (S.P.)	FC-2100172
33.)	(complete w/ all hardware)(right from	
33.)		FC-2100198
33.)		
٠. ١	(complete w/ all hardware)(left front	
33.)		FC-2100334
	(complete w/ all hardware)(left front	
33.)		FC-2100335
	(complete w/ all hardware)(left front	
33.)		FC-2100336
	(complete w/ all hardware)(left front	
33.)	Door (Santa Fe)	FC-2100337
	(complete w/ all hardware)(left front	right rear)
33.)	Door (PRR)	FC-2100338
	(complete w/ all hardware)(left front.	/right rear)
	() (ion none	

*Requires Exchange





Notes:						

Notes:	

O-31 OPERATION

While the F-3 B Unit is more than capable of operating on O-31 curves and switches, you may find that certain light freight cars are prone to derailing when being pulled or pushed by the F-3 B Unit through O-31 switches. Should this occur, we suggest adding weight to the cars making them heavier and less likely to derail.

SERVICE & WARRANTY INFORMATION

HOW TO GET SERVICE UNDER THE TERMS OF THE LIMITED ONE YEAR WARRANTY

For warranty repair, do not return your product to the place of purchase unless it was purchased from Mike's Train House in Columbia, MD. Instead, follow the instructions below to obtain warranty service as our dealer network is not prepared to service the product under the terms of this warranty.

- 1. First, write, call or FAX MTH Electric Trains, 7020 Columbia Gateway Drive, Columbia, MD 21046, 410-381-2580 (FAX No. 410-423-0009), stating when it was purchased and what seems to be the problem. You will be given a return authorization number to assure that your merchandise will be properly handled upon its receipt.
- 2. CAUTION: Make sure the product is packed in its original factory packaging including its foam and plastic wrapping material so as to prevent damage to the merchandise. The shipment must be prepaid and we recommend that it be insured. A cover letter, including your name, address, daytime phone number, sales reciept, and Return Authorization number and a full description of the problem, must be included to facilitate the repairs. Please include the description regardless of whether you discussed the problem with one of our service technicians when contacting MTH for your Return Authorization number.
- 3. Please make sure you have followed the instructions carefully before returning any merchandise for service.

LIMITED ONE YEAR WARRANTY

This item is warranted for one year from the date of purchase against defects in material or workmanship. We will repair or replace (at our option) the defective part without charge for parts or labor, if the item is returned to the address below within one year of the original date of purchase. This warranty does not cover items that have been abused or damaged by careless handling. Wear parts such as, light bulbs and pick up rollers are also not covered under this warranty. Transportation costs incurred by the customer are not covered under this warranty.

This warranty gives you specific legal rights and you may have other rights which vary from state to state.

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